

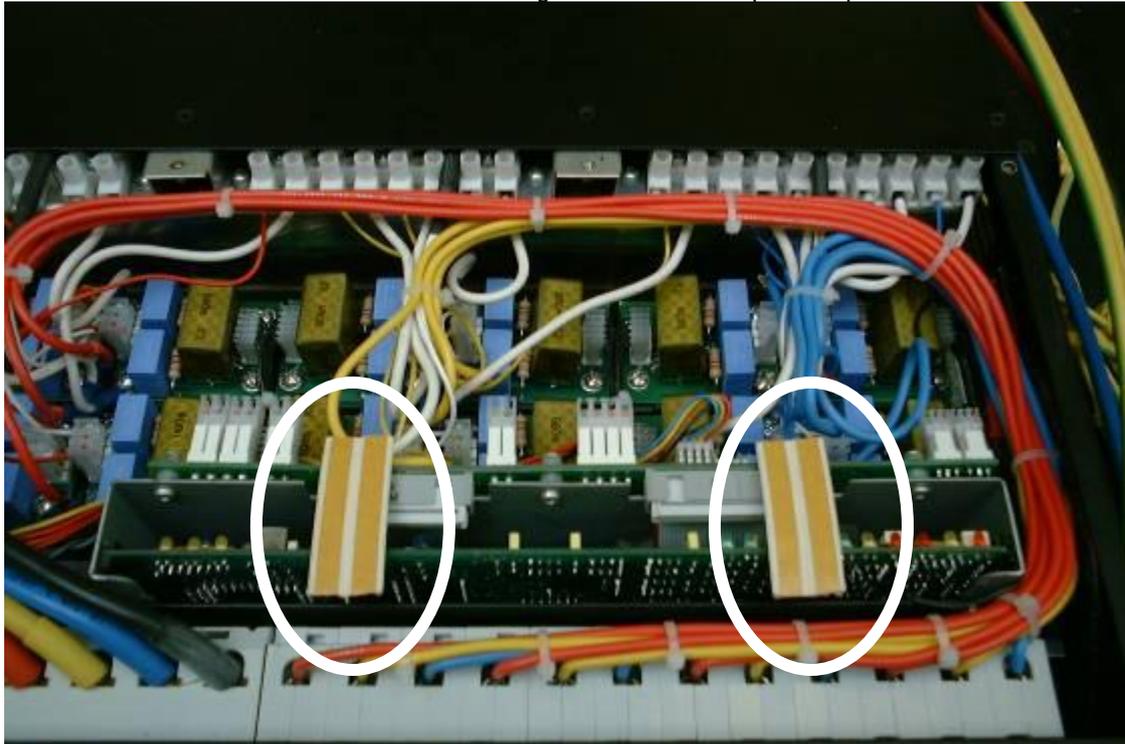
**Avolites Ltd.**  
**Engineering Change Notice**

<b>Title</b>	ART 4000 main card fixing
<b>ECN Number</b>	ECN-0118
<b>Equipment</b>	All ART 4000 modules until units with production date later Than May 2000
<b>Author</b>	J.B.Toby
<b>Drawing Number</b>	
<b>Date</b>	9 <sup>th</sup> May 2000

<b>Reason for ECN</b>	The main card can work itself out of the ribbon connectors during transport This may result in poorly starting of the ART 4000 after being moved.
<b>Special Parts required</b>	Rubber foam strip set 32-02-9000 (1 set for 1 module)
<b>Special Tools required</b>	None

**Work Required**

**Isolate dimmer system from the mains supply;**  
Slide the dimmer out of the rack until the slides lock  
Remove the front top cover using a size 2 supra drive screwdriver.  
place the 2 foam strips on the card as per picture below.  
do not forget to remove the peel strip

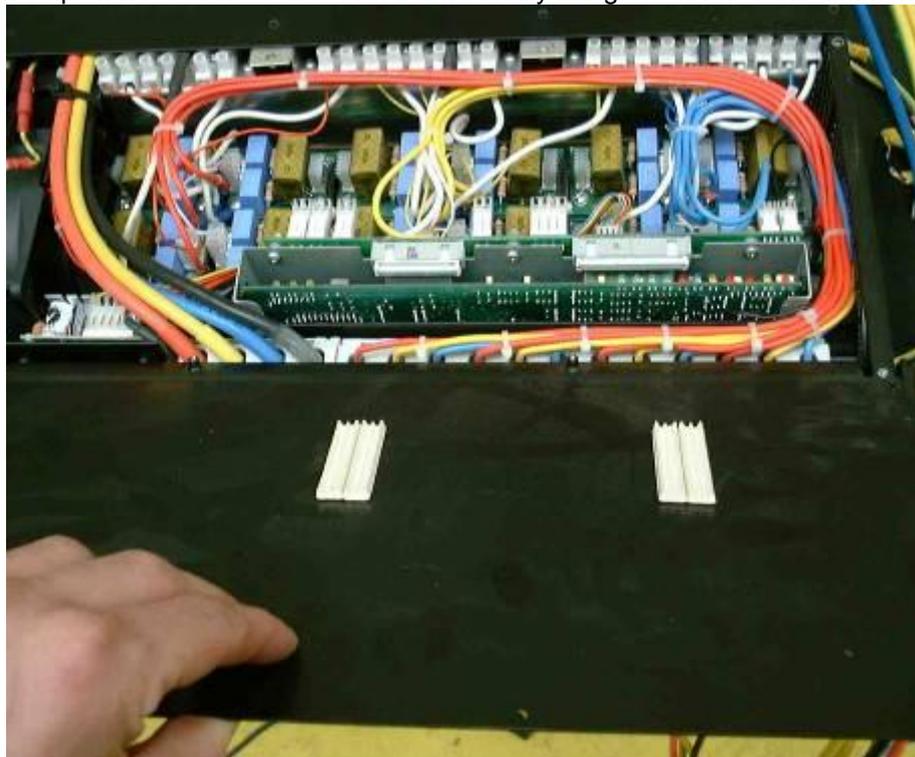


replace the cover at the breaker side first, and rotate the cover down

## Avolites Ltd. Engineering Change Notice



Check that both strips have “stuck” to the cover before finally fixing the cover to the dimmer.



This concludes this ECN