

Avolites Ltd.

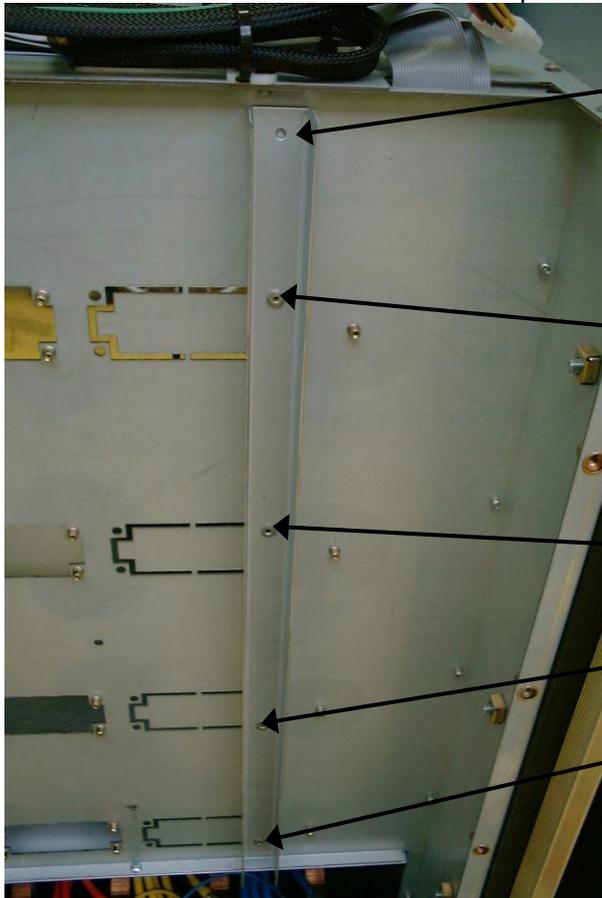
Engineering Change Notice

Title	ART2000 T4 Connector panel Rib
ECN Number	ECN-142
Equipment	ART 2000 T4 (4 modules) frame serial A2F 001 till A2F 250
Author	J.B.Toby
Drawing Number	
Date	18-10-2001

Reason for ECN	Some racks do not connect the module to the frame
Special Parts required	Connector panel rib kit avolites part number 32-02-9002
Special Tools required	Rivet gun/PZ02 screw driver/ 4mm metal drill

Work Required

- Power down and remove the mains connection from the Rack
- Remove the module (unscrew the two M6 Pozi screws on the module)
- Remove the patch output panel (the panel with the socapex or harting connectors)
- Fit the Rib to the back of the connector panel using the four supplied rivets.



To be drilled **after** the other 4 holes have been riveted

Bay 1 hole, rivet only

Bay 2 hole, rivet only

Bay 3 hole, rivet only

Bay 4 hole, rivet only

- Drill the 5th top hole from the back with a 4mm drill
 - Rivet the 5th hole
- Alternatively M4x16 screws and Nyloc nuts can be used instead of the 4mm rivets

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Replace the patch panel taking care that no wires are trapped on the sides
Replace the modules
Test the system thoroughly (check that all channels work by using the faders on the front)
Send us an e-mail or fax us with the following data

Serial number of the frame (A2F -----)
Date when this ECN has been applied

We will add this info to the build log of the system.